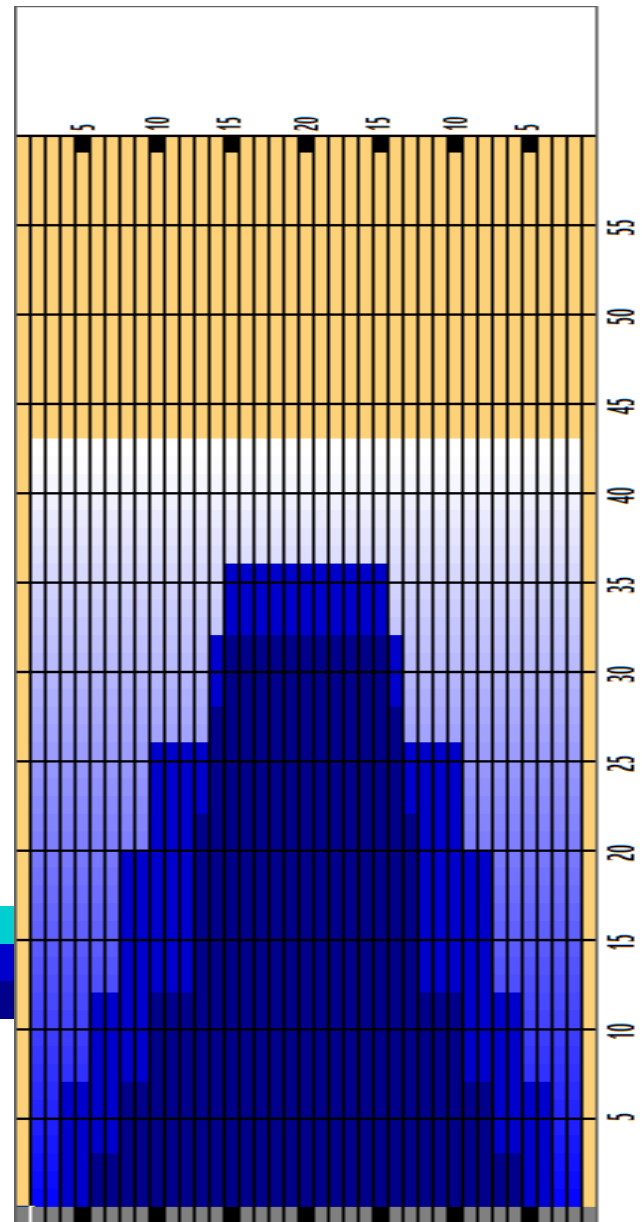


Oil Pattern Distance	43	Reverse Brush Drop	43	Oil Per Board	40 ul
Forward Oil Total	10.6 mL	Reverse Oil Total	9.8 mL	Volume Oil Total	20.4 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	4L	4R	1	10	A	33	0.0	0.0	0.0	1320
2	6L	6R	2	14	A	58	0.0	3.9	3.9	2320
3	8L	8R	2	14	A	50	3.9	7.8	3.9	2000
4	10L	10R	2	18	A	42	7.8	12.9	5.1	1680
5	13L	13R	3	22	A	45	12.9	22.2	9.3	1800
6	14L	14R	2	22	A	26	22.2	28.4	6.2	1040
7	15L	15R	1	26	A	11	28.4	32.0	3.6	440
8	2L	2R	0	30	A	0	32.0	43.0	11.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	43.0	36.0	-7.0	0
2	15L	15R	1	26	B	11	36.0	32.4	-3.6	440
3	14L	14R	2	22	B	26	32.4	26.2	-6.2	1040
4	10L	10R	2	22	B	42	26.2	20.0	-6.2	1680
5	8L	8R	3	18	B	75	20.0	12.4	-7.6	3000
6	6L	6R	2	18	B	58	12.4	7.3	-5.1	2320
7	4L	4R	1	14	B	33	7.3	5.4	-1.9	1320
8	2L	2R	0	10	B	0	5.4	0.0	-5.4	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	7.5	1.79	1.07	1.07	1.79	7.5

