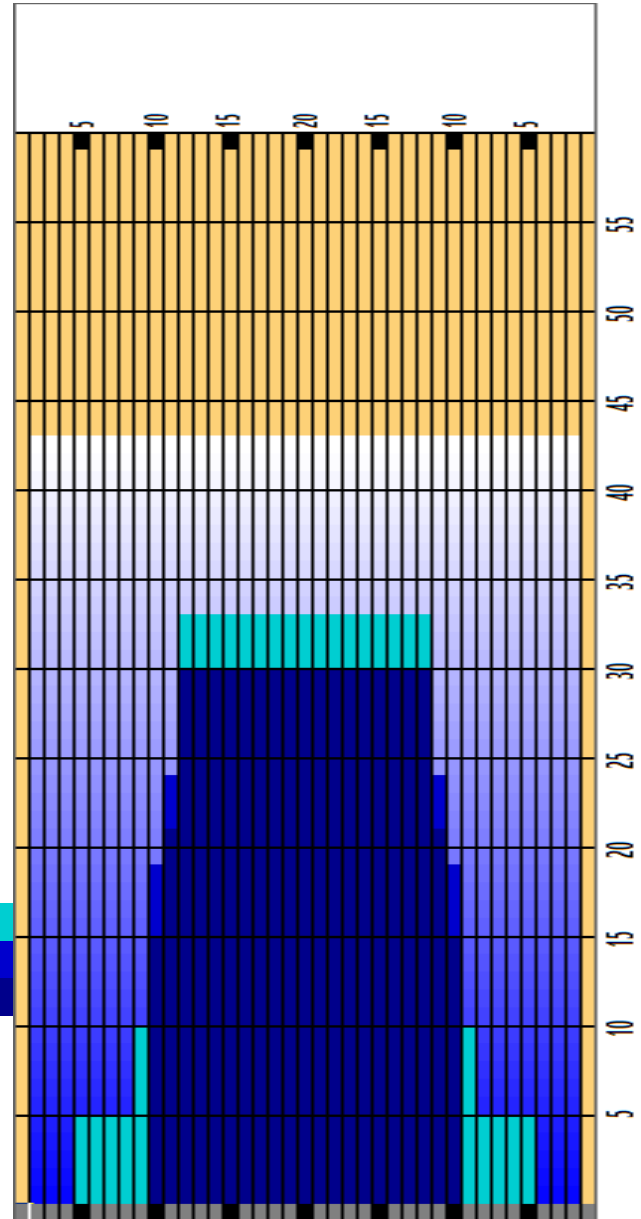


Oil Pattern Distance	43	Reverse Brush Drop	43	Oil Per Board	50 ul
Forward Oil Total	14.65 mL	Reverse Oil Total	6.75 mL	Volume Oil Total	21.4 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	18	B	37	0.0	0.0	0.0	1850
2	5L	5R	2	18	B	62	0.0	5.1	5.1	3100
3	9L	9R	2	18	B	46	5.1	10.2	5.1	2300
4	10L	10R	2	18	B	42	10.2	15.3	5.1	2100
5	11L	11R	2	22	B	38	15.3	21.5	6.2	1900
6	12L	12R	4	22	B	68	21.5	33.9	12.4	3400
7	2L	2R	0	22	B	0	33.9	43.0	9.1	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	43.0	30.0	-13.0	0
2	12L	12R	2	22	A	34	30.0	23.8	-6.2	1700
3	11L	11R	2	18	A	38	23.8	18.7	-5.1	1900
4	10L	10R	3	18	A	63	18.7	11.1	-7.6	3150
5	2L	2R	0	14	A	0	11.1	0.0	-11.1	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	9.09	1.92	1	1	1.92	9.09

