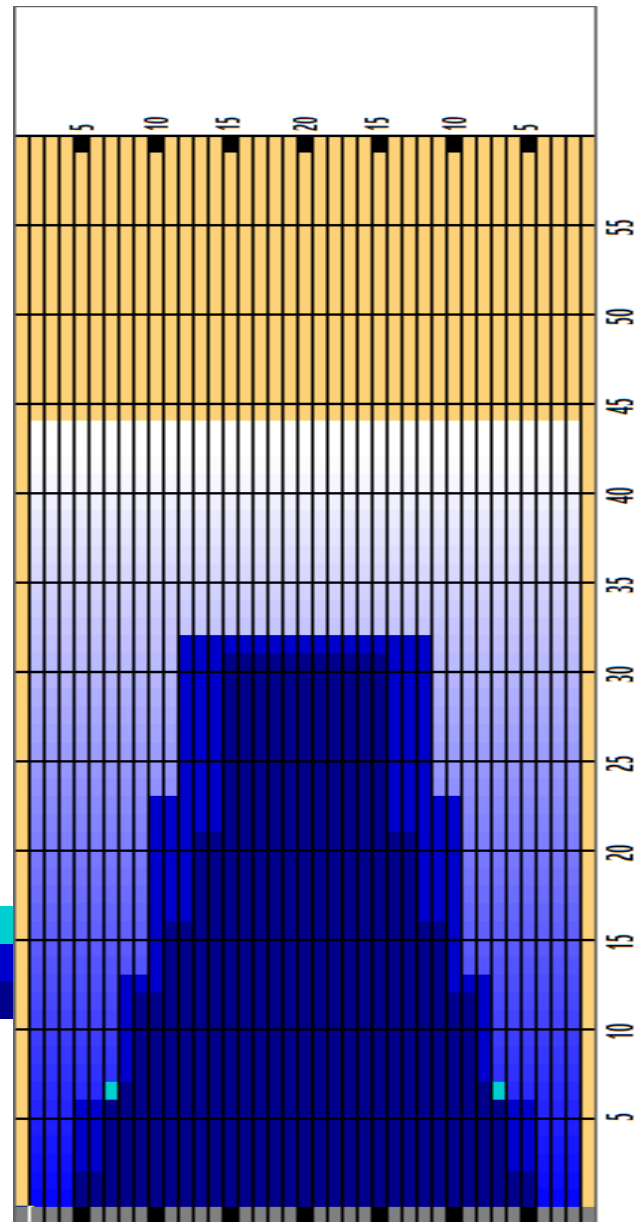


Oil Pattern Distance	44	Reverse Brush Drop	44	Oil Per Board	40 ul
Forward Oil Total	14 mL	Reverse Oil Total	10.04 mL	Volume Oil Total	24.04 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	10	A	37	0.0	0.0	0.0	1480
2	5L	5R	2	10	A	62	0.0	2.8	2.8	2480
3	7L	7R	3	10	A	81	2.8	7.0	4.2	3240
4	9L	9R	3	14	A	69	7.0	12.9	5.9	2760
5	11L	11R	2	14	A	38	12.9	16.8	3.9	1520
6	13L	13R	2	18	A	30	16.8	21.9	5.1	1200
7	15L	15R	2	22	A	22	21.9	28.1	6.2	880
8	15L	15R	1	26	A	11	28.1	31.7	3.6	440
9	2L	2R	0	30	A	0	31.7	44.0	12.3	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	44.0	32.0	-12.0	0
2	12L	12R	3	22	B	51	32.0	22.7	-9.3	2040
3	10L	10R	3	22	B	63	22.7	13.4	-9.3	2520
4	8L	8R	3	18	B	75	13.4	5.8	-7.6	3000
5	5L	5R	2	14	B	62	5.8	1.9	-3.9	2480
6	3L	3R	0	14	B	0	1.9	0.0	-1.9	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	6.75	1.63	1.05	1.05	1.63	6.75

