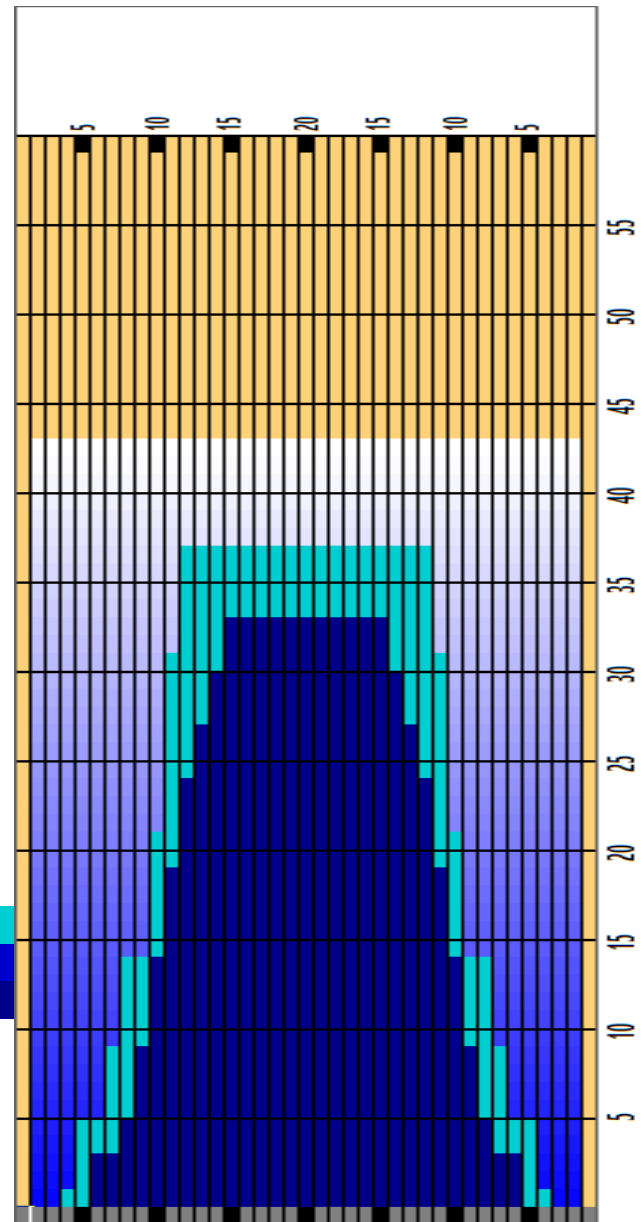


Oil Pattern Distance	43	Reverse Brush Drop	43	Oil Per Board	50 ul
Forward Oil Total	19.4 mL	Reverse Oil Total	12.65 mL	Volume Oil Total	32.05 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	10	A	35	0.0	0.0	0.0	1750
2	4L	4R	1	10	A	33	0.0	1.4	1.4	1650
3	5L	5R	2	14	A	62	1.4	5.3	3.9	3100
4	7L	7R	2	14	A	54	5.3	9.2	3.9	2700
5	8L	8R	2	18	A	50	9.2	14.3	5.1	2500
6	10L	10R	3	18	A	63	14.3	21.9	7.6	3150
7	11L	11R	3	22	A	57	21.9	31.2	9.3	2850
8	12L	12R	2	22	A	34	31.2	37.4	6.2	1700
9	2L	2R	0	30	A	0	37.4	43.0	5.6	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	43.0	33.0	-10.0	0
2	15L	15R	1	22	B	11	33.0	29.9	-3.1	550
3	14L	14R	1	22	B	13	29.9	26.8	-3.1	650
4	13L	13R	1	18	B	15	26.8	24.3	-2.5	750
5	12L	12R	2	18	B	34	24.3	19.2	-5.1	1700
6	11L	11R	2	18	B	38	19.2	14.1	-5.1	1900
7	10L	10R	2	18	B	42	14.1	9.0	-5.1	2100
8	9L	9R	2	14	B	46	9.0	5.1	-3.9	2300
9	8L	8R	1	14	B	25	5.1	3.2	-1.9	1250
10	6L	6R	1	10	B	29	3.2	1.8	-1.4	1450
11	2L	2R	0	10	B	0	1.8	0.0	-1.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	7.63	1.67	1.02	1.02	1.67	7.63

