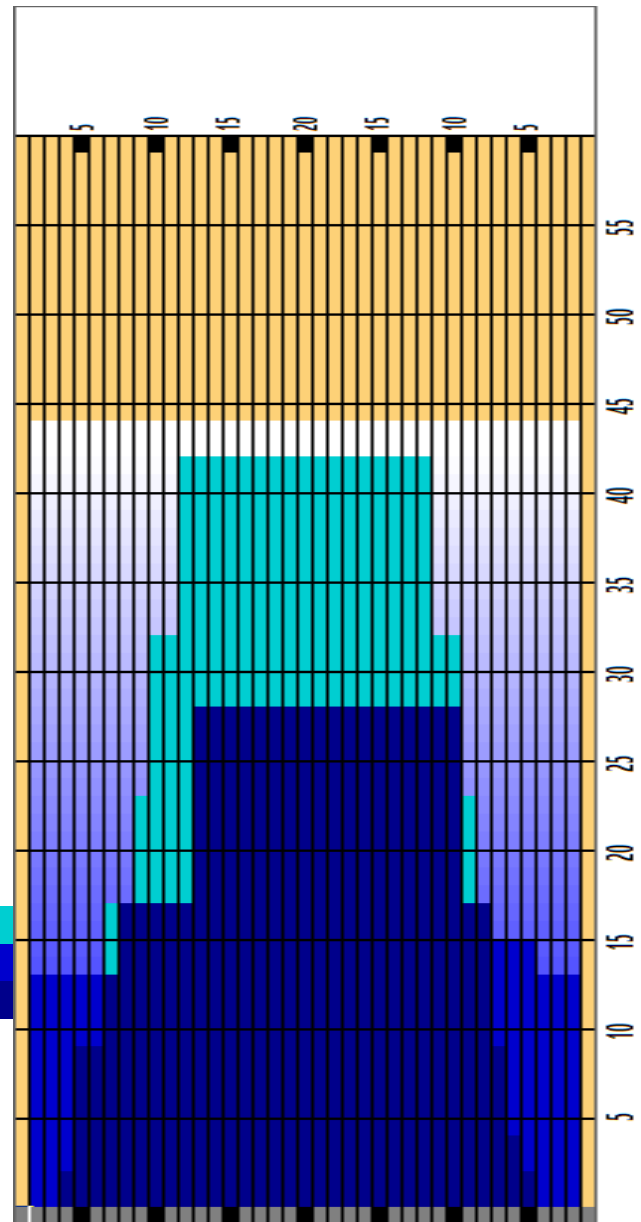


Oil Pattern Distance	44	Reverse Brush Drop	28	Oil Per Board	50 ul
Forward Oil Total	21.35 mL	Reverse Oil Total	9.95 mL	Volume Oil Total	31.3 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	10	A	37	0.0	0.0	0.0	1850
2	4L	5R	2	10	A	64	0.0	2.8	2.8	3200
3	5L	6R	1	14	A	30	2.8	4.7	1.9	1500
4	5L	7R	2	18	A	58	4.7	9.8	5.1	2900
5	7L	8R	3	18	A	78	9.8	17.4	7.6	3900
6	9L	9R	2	22	A	46	17.4	23.6	6.2	2300
7	10L	10R	3	22	A	63	23.6	32.9	9.3	3150
8	12L	12R	3	22	A	51	32.9	42.2	9.3	2550
9	2L	2R	0	22	A	0	42.2	44.0	1.8	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	44.0	28.0	-16.0	0
2	13L	10R	2	22	A	36	28.0	21.8	-6.2	1800
3	13L	10R	2	18	A	36	21.8	16.7	-5.1	1800
4	8L	8R	1	14	A	25	16.7	14.8	-1.9	1250
5	8L	5R	1	14	A	28	14.8	12.9	-1.9	1400
6	2L	2R	2	14	A	74	12.9	9.0	-3.9	3700
7	2L	2R	0	14	A	0	9.0	0.0	-9.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.57	1.47	1	1	1.29	4.46

