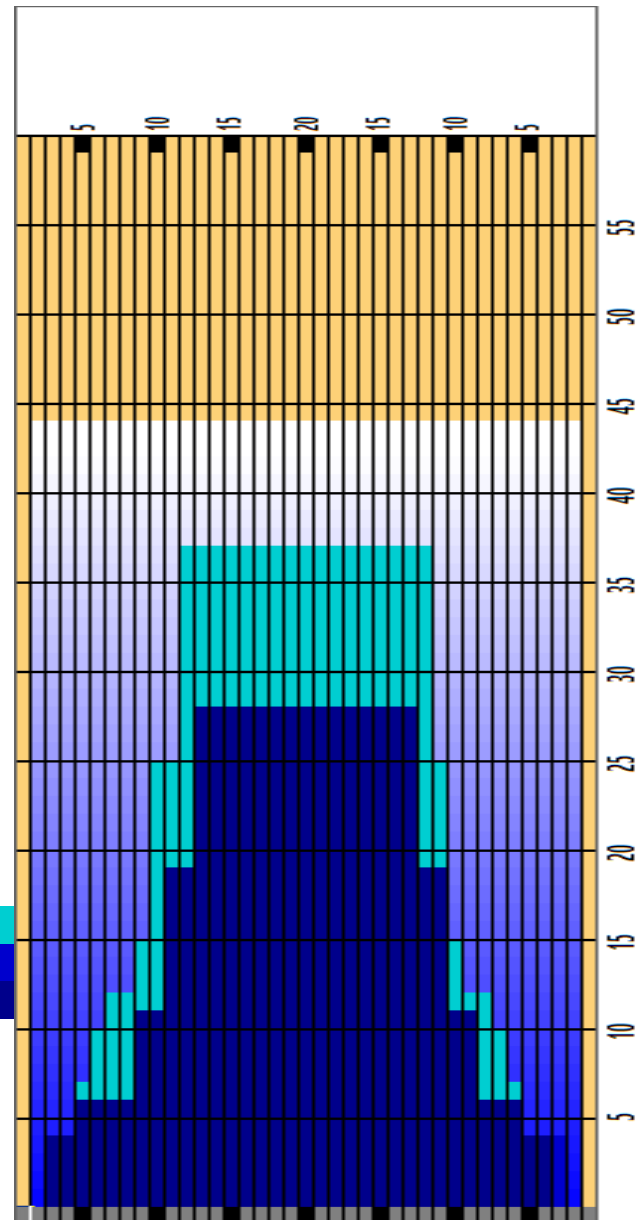


Oil Pattern Distance	44	Reverse Brush Drop	28	Oil Per Board	50 ul
Forward Oil Total	22.55 mL	Reverse Oil Total	10.65 mL	Volume Oil Total	33.2 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	10	A	37	0.0	0.0	0.0	1850
2	3L	4R	3	10	A	102	0.0	4.2	4.2	5100
3	5L	6R	2	10	A	60	4.2	7.0	2.8	3000
4	6L	7R	2	14	A	56	7.0	10.9	3.9	2800
5	7L	8R	1	14	A	26	10.9	12.8	1.9	1300
6	9L	10R	1	18	A	22	12.8	15.3	2.5	1100
7	10L	11R	4	18	A	80	15.3	25.5	10.2	4000
8	12L	12R	4	22	A	68	25.5	37.9	12.4	3400
9	2L	2R	0	30	A	0	37.9	44.0	6.1	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	44.0	28.0	-16.0	0
2	13L	13R	3	22	B	45	28.0	18.7	-9.3	2250
3	11L	11R	3	18	B	57	18.7	11.1	-7.6	2850
4	9L	9R	2	18	B	46	11.1	6.0	-5.1	2300
5	5L	6R	1	14	B	30	6.0	4.1	-1.9	1500
6	3L	3R	1	14	B	35	4.1	2.2	-1.9	1750
7	2L	2R	0	10	B	0	2.2	0.0	-2.2	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.59	1.57	1	1	1.67	4.67

